

## Message Text

UNCLASSIFIED

PAGE 01 RANGOO 02653 260216Z  
ACTION EA-12

INFO OCT-01 ISO-00 EB-08 CCO-00 PASO-00 /021 W  
-----057109 262324Z /75

R 250755Z JUL 78  
FM AMEMBASSY RANGOON  
TO SECSTATE WASHDC 5691

UNCLAS RANGOON 2653

E.O. 11652: N/A  
TAGS: BTIO  
SUBJECT: BID REQUEST

TO: KWIWAY INTERNATIONAL, INC.  
500, 57TH STREET  
MARION, IOWA 52302

CABLE: KWIWAY TELEX: 464461 KWIWAY CDR

ATTENTION: MR. MAC A. TAREEN, GENERAL MANAGER

REFERENCE: YOUR CABLE OF JULY 19, 1978

### 1. DESCRIPTION OF ITEMS UNDER T-0072:

CRANKSHAFT REGRINDING MACHINE -- FOR WET GRINDING OF TRACTOR  
AND AUTOMOTIVE CRANKSHAFT, OF RIGID CONSTRUCTION AND HIGH  
ACCURACY OF FINISH. EQUIPPED WITH INDEPENDENT MOTOR FOR  
COOLING PUMP AND GRINDING WHEEL, WHEEL BALANCER VIBRIMETER,  
STROKE CORRECTING MECHANISM, STROKE COMPARATOR, STROKE MEASURING  
VERNIER GAUGE, MAIN JOURNAL SIZES COMPARATOR ATTACHMENT,  
STEADIES, WHEEL DRESSERS, CHUCKS, HUBS, SPARE GRINDING WHEELS  
AND GRADUATED SCALE, DIALS, AND GAUGES IN METRIC GRADUATION.  
OTHER SPECIFICATIONS:

DISTANCE BETWEEN HEADSTOCK AND TAILSTOCK CHUCK - 2,120 MM(APPROX)  
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DISTANCE BETWEEN HEADSTOCK AND TAILSTOCK CENTER - 2,160 MM(APPROX)  
STROKE OF CRANKSHAFT (2 X THROW) - 200 TO 265 MM  
CRANK PIN DIAMETER (MAX) - 117 MM  
MAIN JOURNAL DIAMETER (MAX) - 140 MM  
CRANKSHAFT OVERALL DIAMETER (MAX) - 350 MM  
WIDTH OF GRINDING WHEEL - 21, 27, 36 MM  
DIAMETER OF GRINDING WHEEL - 584 MM (APPROX)

SPARE GRINDING WHEEL TO BE QUOTED SEPARATELY.

LINE BORING MACHINE -- FOR BORING OF MAIN BEARING IN ALIGNMENT, HAVING HIGH SURFACE ACCURACY AND FINISH. EQUIPPED WITH BORING SUPPORTS ADJUSTABLE VERTICALLY AND HORIZONTALLY WITH AT LEAST THREE SPINDLE SPEEDS AND TWO FEEDS (COARSE AND FINE), DIAL GAUGE, CENTERING DEVICE, MAGNETIC BASE, TOOL SETTING MICROMETER, TOOL GRINDER, TOOLS, TOOL BITS, ETC. AND SPARES FOR TWO YEARS OPERATION. OTHER SPECIFICATIONS:

BORING DIAMTER (MAX/MIN) - 125/28 MM  
LENGTH OF WORK (MAX) - 1,500 MM  
DISTANCE FROM BED TO  
BORING BAR CENTER - 800 MM  
SPINDLE SPEED - 200 TO 800 RPM  
FEED - 0.04 TO 0.10 MM  
MAX. BORING LENGTH BY ONE CYCLE - 300 MM

CONNECTING ROD INTERNAL, BORING AND GRINDING MACHINE -- FOR BORING AND GRINDING TRACTOR AND AUTOMOTIVE CONNECTING ROD BEARINGS, COMPLETE WITH ACCESSORIES AND MEASURING INSTRUMENTS SUCH AS BORING HEADS, DRESSING TOOLS, GRINDING WHEEL CUTTERS, CENTERING SET WITH DIAL GAUGE, ETC. OTHER SPECIFICATIONS:

LENGTH OF CON-ROD (MAX/MIN) - 500/50 MM  
BORING AND GRINDING CAPACITY - 125/30 MM  
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GRINDING SPEED - 80 TO 200 RPM  
BORING SPEED - 220 TO 1,200 RPM

UP-RIGHT BORING MACHINE -- FOR FINE BORING OF CYLINDER BLOCKS IN REPAIR SHOPS, THE SPINDLE HEAD OF RIGID CONSTRUCTION AND SPINDLE STROKE WITH HAND AND AUTOMATIC FEED. EQUIPPED WITH COMPOUND TABLE WITH T-SLOTS FOR CLAMPING WORKPIECE, HAND WHEEL FOR TRAVELING TABLE WITH MICROMETER DIVISION, CARBIDE TIP TOOLS, SPECIAL TOOLS FOR THE MACHINE, CLAMPING FIXTURES FOR CYLINDER BLOCK AND CYLINDER LINER, AND MAINTENANCE SPARES FOR TWO YEARS.

OTHER SPECIFICATIONS:

BORING DIAMTER (MAX/MIN) - 150/50 MM  
BORING DEPTH (MAX) - 700 MM  
NO. OF SPINDLES - 6  
RANGE OF SPEED - YP TO 700 RPM  
COMPOUND TABLE SIZE - 500 X 1,450 MM  
SPARE CARBIDE TIP TOOLS OF DIFFERENT SIZES TO BE QUOTED SEPARATELY.

VERTICAL HONING MACHINE -- FOR POLISHING AND BURNISHING CYLINDER LINERS OF AUTOMOTIVE AND TRACTOR ENGINES.

EQUIPPED WITH ADJUSTABLE T-SLOT COMPOUND TABLE AND CLAMPING  
FIXTURES FOR CLAMPING CYLINDER BLOCKS AND CYLINDER LINER, AND  
NECESSARY ACCESSORIES AND HONING HEAD. HYDRAULIC RECIPROCATING  
HONING SPINDLE PREFERABLE. OTHER SPECIFICATIONS:

BORING DIAMETER (MAX/MIN) - 250/25 MM  
STROKE OF SPINDLE (MAX) - 400 MM  
TABLE SIZE - 440 X 1,100 MM  
SPARE HONING STONES OF DIFFERENT SIZES TO BE QUOTED  
SEPARATELY.

ELECTRICAL SYSTEM FOR ALL MACHINES TO BE FOR 400 V,  
3-PHASE, 50 C/S A.C. SUPPLY.

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TWO COPIES EACH OF SPARE PARTS CATALOG, MAINTENANCE  
AND OPERATION MANUALS IN ENGLISH TO BE SUPPLIED WITH EACH  
MACHINE.

2. TELEGRAPHIC BIDS WILL NOT BE CONSIDERED.

3. PRICES QUOTED SHOULD BE VALID FOR 90 DAYS FROM THE CLOSING  
DATE, WITHOUT ESCALATOR CLAUSES.

4. EARNEST MONEY EQUAL TO 0.5 PERCENT OF THE QUOTE CIF PRICE  
IN U.S. DOLLARS MUST BE FURNISHED WITH THE BID, EITHER IN  
THE FORM OF BANK GUARANTEE OR CLEAN IRREVOCABLE LETTER  
OF CREDIT.

5. EXTENSION OF BID DEADLINE TO AUGUST 15 NOT POSSIBLE.

6. BID DOCUMENTS AIRMAILED AS REQUESTED.

7. COPIES OF BID DOCUMENTS HAVE ALSO BEEN SENT TO U.S.  
DEPARTMENT OF COMMERCE.  
BEAN

NOTE BY OCT: PASSED ABOVE ADDRESSEE.

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## Message Attributes

**Automatic Decaptioning:** X  
**Capture Date:** 01 jan 1994  
**Channel Indicators:** n/a  
**Current Classification:** UNCLASSIFIED  
**Concepts:** n/a  
**Control Number:** n/a  
**Copy:** SINGLE  
**Draft Date:** 25 jul 1978  
**Decaption Date:** 01 jan 1960  
**Decaption Note:**  
**Disposition Action:** n/a  
**Disposition Approved on Date:**  
**Disposition Case Number:** n/a  
**Disposition Comment:**  
**Disposition Date:** 01 jan 1960  
**Disposition Event:**  
**Disposition History:** n/a  
**Disposition Reason:**  
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**Enclosure:** n/a  
**Executive Order:** N/A  
**Errors:** N/A  
**Expiration:**  
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**Review Release Date:** N/A  
**Review Release Event:** n/a  
**Review Transfer Date:**  
**Review Withdrawn Fields:** n/a  
**SAS ID:** 1894426  
**Secure:** OPEN  
**Status:** NATIVE  
**Subject:** BID REQUEST TO: KWIWAY INTERNATIONAL, INC. 500, 57TH STREET  
**TAGS:** BTIO  
**To:** STATE  
**Type:** TE  
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**Review Markings:**  
Sheryl P. Walter  
Declassified/Released  
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